DRAWING NO. T-9524598 SH NO. 4 CONT ON SHEET

2 FOLD 3 4 5 FOLD

(111) ASM. OF (1) PT. 64, 112

PRICK PUNCH

WELD & GRIND SMOOTH

65 64 67 68 69 112 139 113 PULLEYS 45, 46, 71

SPACER CALLED FOR AT ASSEMBLY

NOTE:- WELD MUST BE ON ALL SIDES OF ALL WELDED PARTS

REAM PT. 64 TO 1.250 +.001 -.000 AFTER WELDING

67 68 111

BURNISH PT. 68 TO 1.003 +.002 -.000 AFTER WELDING

125 123 45 99 124 46 114 46,99 113 139 116 110

123 45 99 141 46 R 116 56

6 3/8 R. 1/4 8 10 3/4 R (18) 7/16 HOLES 3 8